

DTE Code : **EN6315**



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AISHE code : C-11165

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○ Permanent Affiliation by Dr. Babasaheb Ambedkar Technological University, Raigad  
○ Affiliated to Shivaji University, Kolhapur., MSBTE, Mumbai.

Faculty Achievement						
		Name of Department	Mechanical Engineering		Year 2021-22	
Sr. No.	year	Name of the Faculty	Event Name	Title	Journal/college/university Name	Date
1	2021-22	Dr. Vinayak Hindurao Deokar	Resource Person	Resourse person in FDP on Avoiding plagiarism in research paper writing.	Mahatma Phule Krushi Vidyapith, rahuri.	10/02/2022 to 11/02/2022
2			Resource Person	Electric vehicles- the future technologies	Ashokrao Mane Polytechnic, Vadgaon.	10/02/2022 to 12/02/2022
3			Faculty Development Program	Introduction to NBA	Sanjeevan Engineering and Technology Institute, Panhala.	15/03/2022
4			Ph.D completed	Simulation modelling and experimental validation of solar photovoltaic operated water pumping and solar thermal drying system	Savitribai Phule Pne University	Sept. 2021
5	2021-22	Dr. Koli Gajanan Chandrashekhar	Faculty Development Program	Novel Nanostructured Mg based alloy for industrial and biomedical applications	ATAL academy, JAWAHARLAL NEHRU NEW COLLEGE OF ENGINEERING SHIMOGA	30/08/2021 to 03/09/2021
6			Book puplication	Fundamentals of Micor-electro mechanical systems(MEMS) & its applications	Scientific International Publishing House	4/8/2022
7			Journal paper Publication	Optimization and Prediction on the Mechanical Behavior of Granite Particle Reinforced Al6061 Matrix Composites Using Deer Hunting Optimization Based DNN	Spinger , Silicon	1/15/2022
8			Journal paper Publication	Design & Optimization of Hydraulic Cylinder	Mukta Shabda	February 2022
9			Patent Publication	A foldable Elecric Vehicle Chasis	NA	11/29/2021

10	2021-22	Mr. Ajit Ashok Katkar	Journal paper Publication	Design & Optimization of Hydraulic Cylinder	Mukta Shabda	February 2022
11			Patent Publication	A foldable Electric Vehicle Chasis	NA	29/11/2021
12			FDP/STTP	Electrical & Electronic Systems for wind & solar	NITTTR, Chennai	04/10/2021 to 08/10/2021
13			FDP/STTP	MACHINE LEARNING APPLICATIONS IN MECHANICAL ENGINEERING	DR. J. J. MAGDUM COLLEGE OF ENGINEERING, JAYSINGPUR	14/02/2022 to 18/02/2022
14	2021-22	Mr. Vinod Vasantrao Vanmore	ATAL Faculty Development Program	Manufacturing: Hindsight To Foresight	Birla Institute of Technology and Science, Pilani(BITS Pilani).	16/07/2021 to 20/07/2021
15			ATAL Faculty Development Program	MEMS Technology & Microsensors	National Institute of Technology Meghalaya.	26/07/2021 to 30/07/2021
16			Faculty Development Programme	Innovations in Additive Manufacturing	Bharti Vidyapeet CoE Lavale, Pune (MS)	13/07/2021 to 17/07/2021
17			Faculty Development Programme	MACHINE LEARNING	Dr. J. J. Magdum College of Engineering, Jaysingpur, Maharashtra	24/01/2022 to 29/01/2022
18			Faculty Development Programme	Simulation Tools for Research	SIT, College of Engineering, Yadrav, Ichalkaranji.	08/02/2022 to 14/02/2022
19			Two week Interdisciplinary refresher course	Research Methodology and data Analysis	TLC Ramanujan college university of Delhi	21/03/2022 to 05/03/2022
20			Journal paper Publication	Analysis of CR4 Metal forming by deep drawing force	International Journal of Scientific Research in Engineering and Management (ISSN 2582-3930)05(9):1-9.	Sept. 2021
21			Faculty Development Program	Research Methodology, Research publications And patent Filing	SHARAD INSTITUTE OF TECHNOLOGY COLLEGE OF ENGINEERING, YADRAV	20/09/2021 to 24/09/2021
22			International Conference	Numerical Study on Performance Evaluation of Multi- Tubular Sodium Alanate Hydride Reactor by Enhancing Heat and Mass Transfer Characteristics Using Nanofluids	26 <sup>th</sup> National & 4 <sup>th</sup> International ISHMT-ASTFE Heat Mass Transfer Conference (IHMTc-2021), IIT Madras, India	17/12/2021 to 20/12/2021

23	2021-22	Mr. Rahul Uday Urunkar	Reviwer for SCI Journal	Elsevier ScienceDirect	Applied Thermal Engineering	December 2021
24			Faculty Development Program	Simulation Tools for Research	SHARAD INSTITUTE OF TECHNOLOGY COLLEGE OF ENGINEERING, YADRAV	08-02-2022 to14-02-2022
25			Faculty Development Program	Eco Friendly Engineering Concept & Trends	Vidyavardhini Institute Technology, Pal	13-02-2022 to 17-02-2022
26			International Conference	Effect of change in flow rate on performance parameters of shell and helical tube type heat exchanger	1 <sup>st</sup> International Conference on Advances in Mechanical Engineering, Industrial Informatics and Management (AMEIIM-2022), NIT Raipur	25 -26/02/2022
27			Faculty Development Program	Future Pespective of Non- Conventional Renewable and Clean Energy Resources	Sanjeevan Engineering and Technology, Panhala	09/05/2022 to 13/05/2022
28	2021-22	Mr. Deshmukh Sardar Balaso	Faculty Development Program	Emerging Trends and Developments in Electric Vehicles	National Institute of Technology, Manipur	25/10/2021 to 29/10/2021
29			Short Term Training Program	Machine Learning Applications in Mechanical Engineering	Dr. J. J. Magdum College of Engineering, Jaysingpur	14/02/2022 to 18/02/2022
30			Faculty Development Program	Management of Intellectual Property Uncertainty in Designing and Manufacturing for Electrical Vehicle Systems	National Institute of Technology, Manipur	21/02/2022 to 25/02/2022
31			Faculty Development Program	Introduction to NBA	Sanjeevan Engineering & Technology Institute, Panhala	15/03/2022
32			Faculty Development Program	Future Perspective of Non-Conventional, Renewable & Clean Energy Resources	Sanjeevan Engineering & Technology Institute, Panhala	09/05/2022 to 13/05/2022
33			Faculty Development Program	Materials & Advanced Manufacturing	Yashoda Technical Campus, Satara	22/08/2022 to 26/08/2022
34	2021-22	Mr. Dhananjay Vasanttrao Patil	Ph.D. Registration	Chemical synthesis of SnO <sub>2</sub> -Polymer nanocomposites for coating and study of anticorrosive properties of coated steel.	Shivaji university Kolhapur	Jan. 2022
35			Faculty Development Program	Future Prespective of Non- Conventional Renewable and Clean Energy Resources	Sanjeevan Engineering & Technology Institute, Panhala.	09/05/2022 to 13/05/2022
36			Faculty Development Program	A New ERA of Manufacturing : Challenges and Opportunities	D. Y. Patil College of Engineering & Technology (An Autonomous Institute), Kolhapur	25/07/2022 to 30/07/2022

37	2021-22	Mr. Praveen Shivaji Atigre	Faculty Development Program	Future Perspective of Non-Conventional, Renewable & Clean Energy Resources	Sanjeevan Engineering and Technology Institute, Panhala	9/05/2022 to 13/05/2022
38			AICTE-ISTE Approved Orientation / Refresher Program	Recent Advances in Materials Science and Engineering	SVERI's College of Engineering, Pandharpur	18/01/2022 to 24/01/2022
39	2021-22	Mr. Vikas Dhula Thorat	Faculty Development Program	Introduction to NBA	Sanjeevan Engineering & Technology Institute	15/03/2022



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**Faculty Achievement**

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Shri. Balasaheb Mane Shikshan Prasarak Mandal's,  
**ASHOKRAO MANE POLYTECHNIC**

Vathar Tarf Vadgaon, Tal.- Hatkanangle, Dist.- Kolhapur-416 112(Maharashtra)

Phone: Principal(0230)2407740, Office:(0230) 2407760 Fax: (0230)2407750

Website:amietv.org Email:ampolytechnicvathar@gmail.com

Department : Automobile Engineering

Academic Year: 2021-2022

**INVITATION LETTER**

Ref. No.:- AMP/AE/824/2021-22

Date: - 02/02/2022

To,

Dr. V. H. Devkar,

Department of Mechanical Engg.

SETI, Panhala.

Subject: Invitation to be a resource person for One Week Online Faculty Development Program.

Respected sir,

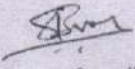
It is an immense pleasure that Department of Automobile Engineering at ASHOKRAO MANE POLYTECHNIC, Vathar tarf Vadgaon, is organizing one week online faculty development program on "Electric Vehicles – The Future Technology", From 7<sup>th</sup> to 12<sup>th</sup> February 2022. As you are one of the known speakers of the topic your deliberation and participation will surely benefit the participants you are invited to deliver talk on the topic "Future Technologies and scope of Renewable Energy" scheduled on 09<sup>th</sup> February 2022.

Your talk will have one session, from 10.00 am to 12.00 Noon. We believe those dates will suit you and we shall be greatly thankful if you could convey your acceptance at the earliest.

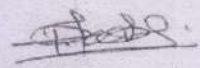
Your response will be highly appreciated in this regard.

With best Regards,

Yours Faithfully,

  
Programme Coordinator

Mr. S.B. Akiwate

  
Head, Automobile Engineering Department

Programme Convener

M.O.D.

Automobile Engineering Department  
Ashokrao Mane Polytechnic  
Vathar Tarf Vadgaon.



*Shri. Balasaheb Mane Shikshan Prasarak Mandal's,*  
**ASHOKRAO MANE POLYTECHNIC**

Vathar Tarf Vadgaon, Tal.- Hatkanangle, Dist.- Kolhapur-416 112(Maharashtra)  
Phone: **Principal**(0230)2407740, **Office**:(0230) 2407760 Fax: (0230)2407750  
**Website**:www.amietv.org **Email**:ampolytechnicvathar@gmail.com

Department : **Automobile Engineering**

Academic Year: 2021-2022

**THANKS LETTER**

Ref. No.:- AMP/AE/8461 2021-22

Date: - 14/02/2022

To,

Dr. V. H. Devkar,  
Department of Mechanical Engg.,  
SETI, Panhala.

**Subject: Thanking you for delivering a session in One Week Online Faculty Development Program.**

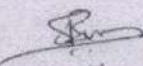
Respected sir,

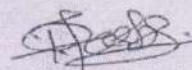
We express our thanks and gratitude for, you have delivered a session as a resource person on dated 9<sup>th</sup> Feb.2022 from 10.00am to 12.00noon to the participants, of one week online faculty development program on "**Electric Vehicles – The Future Technology**", From 7<sup>th</sup> to 12<sup>th</sup> February 2022, Organized by Department of Automobile Engineering , Ashokrao Mane Polytechnic, Vathar tarf Vadgaon.

Sir, your session is greatfully appreciated and well received by the participants. We place on record our deep sense of appreciation and gratitude for having made yourself available as a resource person for the program. We look forward to your continued support in future also.

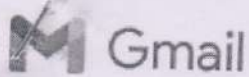
Thanking you,

Yours Faithfully,

  
Mr. S. B. Akiwate  
Programme Coordinator

  
Head, Automobile Engineering Department  
Programme Convener

**H.O.D.**  
Automobile Engineering Department  
Ashokrao Mane Polytechnic  
Vathar Tarf Vadgaon



vinay deokar &lt;deokarvinay@gmail.com&gt;

**Invitation as a guest lecturer (online mode)**

1 message

**Manohar Dhadwad** <manohar.mpkv@gmail.com>  
To: deokarvinay@gmail.com

Thu, Feb 3, 2022 at 12:36 AM

Respected Sir,

Department of Agricultural Extension and Communication, Post Graduate Institute, Mahatma Phule Krishi Vidyapeeth (MPKV) Rahuri Dist. Ahmednagar, Maharashtra is organizing an online Orientation Training Course on **Avoiding Plagiarism in Academic Writing** under ICAR SC-SP component from **10<sup>th</sup> February to 11<sup>th</sup> February 2022**. Considering your vast experience in the field, we are inviting you as a resource person for delivering lectures during the series through **online mode only**. Please, find the enclosed invitation letter and brochure herewith.

Your acceptance will be highly appreciated and acknowledged for the same. The online lecture link and details will be sent at the appropriate time.

**You are also requested to send following things through email in advance at least 2-3 days before your scheduled session: -**

- 1) One page brief biodata for welcome introduction during the training session.
- 2) PowerPoint presentation & other study material for compiling and distributing it to the trainees.
- 3) Bank Details- Account Number, IFSC Code/crossed check

Thank You,

**With Warm Regards,**  
**Dr. Manohar B. Dhadwad (Ph.D. [Agri]-ICAR-IARI, New Delhi)**  
Assistant Professor,  
Department of Agril. Extn. & Communication  
Post Graduate Institute,  
Mahatma Phule Agricultural University, Rahuri-413722  
Dist. Ahmednagar, Maharashtra State (India)  
Mobile Number-91-8411019985, 91-9422614032

**3 attachments** Invitation letter Dr. Deokar.pdf  
438K Sc-SP 22 Plagiarism Time table.pdf  
9K 21-22 Plagiarism Final Brochure.pdf  
200K





# SANJEEVAN

ENGINEERING & TECHNOLOGY INSTITUTE, PANHALA

(Degree, PG, & Diploma)

Approved by AICTE, New Delhi, Recognized by DTE, Affiliated to DBATU, Lonere & MSBTE

**One Day Faculty Development Programme (FDP)**

on

**" INTRODUCTION TO NBA "**

*Certificate of Participation*

This is certify that Prof. Dr. Deokar Vinayak Hindurao  
from S.E.T.J Panhala

has participated in one day Faculty Development Programme on "Introduction to NBA"  
organized by IQAC Sanjeevan Engineering & Technology Institute, Panhala under lead  
college activity on 15/03/2022.

Coordinator  
Dr. G. C. Koli

Principal  
Dr. Mohan B. Vanarotti



# Savitribai Phule Pune University

(formerly University of Pune)



We, the Chancellor, the Vice Chancellor and the Members of the Management Council and the Academic Council of the Savitribai Phule Pune University certify that

Devkar Vinayak Hindurao, Mother's Name : Sushila

having been examined and found duly qualified for the degree of

**Doctor of Philosophy**

(Mechanical Engineering)

The said degree has been conferred on him. In testimony whereof is set the seal of the said University.

## सावित्रीबाई फुले पुणे विद्यापीठ

(पूर्वीचे पुणे विद्यापीठ)

आम्ही, सावित्रीबाई फुले पुणे विद्यापीठाचे कुलपती, कुलगुरु आणि व्यवस्थापन परिषद व विद्या परिषद सदस्य, प्रमाणित करितो की,

देवकर विनायक हिंदुराव, आईचे नाव: सुशिला

विद्यावाचस्पती

(यांत्रिक अभियांत्रिकी)

पदवीस पात्र झाल्याबद्दल त्यांना ही पदवी प्रदान करण्यात येत आहे. याची साक्ष म्हणून विद्यापीठाची अधिकृत मुद्रा येथे अंकित करण्यात येत आहे.

Vice Chancellor

122nd Convocation (Summer)

S-EN23-03372





DTE Code : **EN6315**



॥ विद्यायां विना संशोकम् ॥

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5	2022-23	Dr. Koli Gajanan Chandrashekhar	Patent Publication	A foldable Elecric Vehicle Chasis	NA	29/11/2021



## ALL INDIA COUNCIL FOR TECHNICAL EDUCATION

Nelson Mandela Marg, Vasant Kunj, New Delhi – 110 070

### AICTE Training and Learning (ATAL) Academy

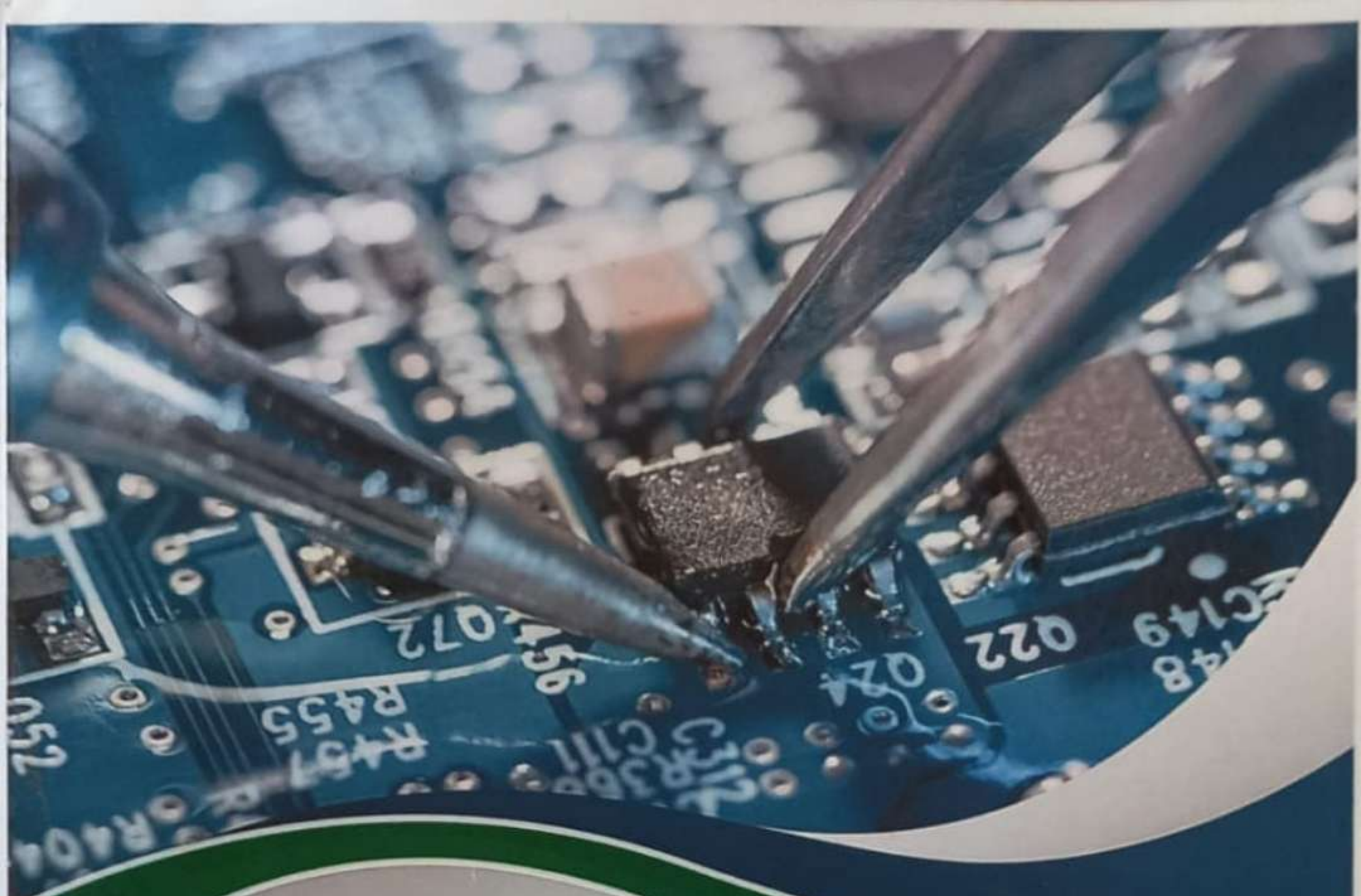
# *Certificate*

This is certified that **Koli Gajanan Chandrashekhar**, Assistant Professor of **Sanjeevan Engineering & Technology Institute, Panhala** participated & completed successfully AICTE Training And Learning (ATAL) Academy **Online Elementary FDP** on "**Novel Nanostructured Mg based alloy for industrial and biomedical applications**" from **30/08/2021** to **03/09/2021** at **JAWAHARLAL NEHRU NEW COLLEGE OF ENGINEERING SHIMOGA**.

Advisor-I, ATAL Academy  
Mamta Rani Agarwal



Coordinator



# **FUNDAMENTALS OF MICRO-ELECTRO MECHANICAL SYSTEMS (MEMS) AND ITS APPLICATIONS**

**Dr. GAJANAN CHANDRASHEKHAR KOLI**

**Dr. S.KARTHIK**

**Mr. MUNINATHAN K**

**Dr. ISMAIL KAKARAVADA**





# Optimization and Prediction on the Mechanical Behavior of Granite Particle Reinforced Al6061 Matrix Composites Using Deer Hunting Optimization Based DNN

Koli Gajanan Chandrashekhar<sup>1</sup> · D. P. Girish<sup>2</sup> · Katkar Ajit Ashok<sup>1</sup>

Received: 26 August 2021 / Accepted: 11 November 2021

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## Abstract

The enhancement in the mechanical characteristics of aluminum alloy is always an essential need for the development of industrial technologies. The work presented is focused on the development of Al6061 composite reinforced with granite particles using the stir casting technique at four different proportion rates such as 2%, 4%, 6%, and 8% of granite particles. The developed composites were subjected to heat treatment as per T6 temperature conditions for different aging time durations (1 to 9 h). The mechanical characteristics such as hardness, ultimate tensile strength, and yield strength analysis are performed for both the casted and heat-treated granite reinforced aluminum specimens. Deer hunting optimization (DHO) is used to optimize the better-reinforced aluminum alloy from the heat-treated and heat untreated specimens. Besides, the hybrid deep neural network (DNN) is used to predict the experimented mechanical characteristics and compared with other similar predicted neural networks. Such optimization and prediction behavior are performed in Matlab software. From the experimentation, the hardness is better for heat-treated Al6061 reinforced with 8% of granite particles, besides the yield and the ultimate tensile strength is optimal for 6% granite reinforced Al6061. The proposed DNN-DHO provides nearer values to the experimented mechanical characteristics with minimal error than the predicted outcomes of Particle swarm optimization (PSO) based DNN and DNN alone. The DNN-DHO predicted optimal mechanical characteristics are 68.45 BHN of hardness, 199.67 MPa of ultimate tensile strength, and 100.01 MPa of yield strength. From the overall findings, heat-treated Al6061 with 6% and 8% granite offers superior mechanical properties.

**Keywords** Aluminium metal matrix composites · Deer Hunting optimization (DHO) · Deep neural network (DNN) · Granite · And reinforcement

## 1 Introduction

Aluminum alloy-based metal matrix composites are more effective in several industrial applications because of their attractive mechanical, tribological, and physical properties [1]. Most of the engine components are made up of aluminum alloys such as engine cover, connecting rods, pistons, brakes, and cylinder liners, etc. due to their lightweight and good mechanical properties. However, the alloys of

aluminum are known for their softness and high wear rate, which are undesirable for many applications. Keeping their disadvantages and increasingly demanding working conditions in mind, many researchers across the world are developing aluminum alloy-based metal matrix composites [2, 3]. Lightweight reinforcements like TiB<sub>2</sub>, TiC, TiO<sub>2</sub>, SiC, Si<sub>3</sub>N<sub>4</sub>, B<sub>4</sub>C, Al<sub>2</sub>O<sub>3</sub>, and carbon-based nanomaterials are used to reinforce aluminum alloys to obtain high hardness and strength [4]. Most of these reinforcements are lightweight, capable of withstanding high temperature, possess high hardness, high compressive, and tensile strength values [5]. After the addition of these various reinforcements into their respective aluminum matrices, they resulted in a significant increase in hardness and strength values. Granite particles are also efficient reinforced materials for improving the mechanical activities of Al6061 alloy [6]. This is because of its toughness behavior and ability to withstand wear

✉ Koli Gajanan Chandrashekhar  
gckoli@gmail.com

<sup>1</sup> Department of Mechanical Engineering, Sanjeevan Engineering & Technology Institute, Panhala, MH, India

<sup>2</sup> Mechanical Engineering Department, Government Engineering College, Ramanagara, Karnataka, India

# Design & Optimization of Hydraulic Cylinder

**Prof. D. P. Dinde**

*Department of Mechanical Engineering, Sanjeevan Engineering & Technology Institute, Panhala*

**Dr. G. C. Koli**

*Department of Mechanical Engineering, Sanjeevan Engineering & Technology Institute, Panhala*

**Prof. A.A. Katkar**

*Department of Mechanical Engineering, Sanjeevan Engineering & Technology Institute, Panhala*

**Prof. N. B. Tharkar**

*Department of Mechanical Engineering, Sanjeevan Engineering & Technology Institute, Panhala*

## ABSTRACT

*The basic idea about hydraulic cylinder is it's a positive displacement, which converts the energy of a fluid into the kinetic energy of the moving piston. In other words we can say a hydraulic cylinder is a device which converts the energy of fluid which is in a pressure form into linear mechanical force and motion. Hydraulic cylinders get their power from pressurized oil. Hydraulic cylinders are frequently found in equipments and machinery, such as construction equipment (excavators, bull-dozer, and road graders) and material handling equipment (fork lift trucks, telescopic handlers, and lift gate). The relative product simplicity, long industrial experience with its use and the large number of manufacturing companies with strong competition reduce the design phase to some standard considerations and previous service experience is often the indirect validation of the design solution. There are two types of opportunities for our project work, first is to change dimensions of all parts of existing hydraulic cylinder & second is to change the material of cylinder. We decide to manufacturing hydraulic cylinder with optimization comparing with standard one & we optimized the hydraulic cylinder with design data as per operating pressure & load condition.*

**Keywords:** *Hydraulic cylinder, plating, optimization.*

## 1. INTRODUCTION

The basic idea about hydraulic cylinder is it's a positive displacement, which converts the energy of a fluid into the kinetic energy of the moving piston. In other words we can say a hydraulic cylinder is a device which converts the energy of fluid which is in a pressure form into linear mechanical force and motion. Hydraulic cylinders get their power from pressurized oil. Hydraulic cylinders are frequently found in equipments and machinery, such as construction equipment (excavators, bull-dozer, and road graders) and material handling equipment (fork lift trucks, telescopic handlers, and lift gate).[1]

The relative product simplicity, long industrial experience with its use and the large number of manufacturing companies with strong competition reduce the design phase to some standard considerations and previous service experience is often the indirect validation of the design solution.[2]

Hydraulic Cylinders (also called linear hydraulic motors) are mechanical actuators that are used to give a linear force through a linear stroke. Hydraulic Cylinders are able to give pushing and pulling forces of many metric tons with only a simple hydraulic system .Very simple hydraulic cylinders are used in presses, here the cylinder consists of volume in a piece of iron with plunger pushed in it and sealed with a cover .By pumping hydraulic fluid in the volume, the plunger is pushed out with a force of plunger area pressure. [4]



ORIGINAL

मूल/No : 121603



भारत सरकार  
GOVERNMENT OF INDIA  
पेटेंट कार्यालय  
THE PATENT OFFICE

डिजाइन के पंजीकरण का प्रमाणपत्र  
CERTIFICATE OF REGISTRATION OF DESIGN

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तारीख / Date : 29/11/2021  
पारस्परिकता तारीख / Reciprocity Date\* :  
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प्रमाणित किया जाता है कि संलग्न प्रति में वर्णित डिजाइन जो **A FOLDABLE ELECTRIC VEHICLE CHASSIS** से संबंधित है, का पंजीकरण, श्रेणी 12-11 में 1.Dr. Vinayaka N 2. Dr. Barla Madhav 3.Dr. Koli Gajanan Chandrashekhar 4.Mr. Katkar Ajit Ashok के नाम में उपर्युक्त संख्या और तारीख में कर लिया गया है।

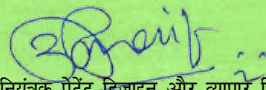
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### Faculty Achievement

Name of Department		Mechanical Engineering		Year 2021-22		
Sr. No.	year	Name of the Faculty	Event Name	Title	Journal/college/university Name	Date
1	2021-22	Mr. Ajit Ashok Katkar	Journal paper Publication	Design & Optimization of Hydraulic Cylinder	Mukta Shabda	February 2022
2			Patent Publication	A foldable Electric Vehicle Chasis	NA	29/11/2021
3			FDP/STTP	Electrical & Electronic Systems for wind & solar	NITTR, Chennai	04/10/2021 to 08/10/2021
4			FDP/STTP	MACHINE LEARNING APPLICATIONS IN MECHANICAL ENGINEERING	DR. J. J. MAGDUM COLLEGE OF ENGINEERING, JAYSINGPUR	14/02/2022 to 18/02/2022

# Design & Optimization of Hydraulic Cylinder

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## ABSTRACT

*The basic idea about hydraulic cylinder is it's a positive displacement, which converts the energy of a fluid into the kinetic energy of the moving piston. In other words we can say a hydraulic cylinder is a device which converts the energy of fluid which is in a pressure form into linear mechanical force and motion. Hydraulic cylinders get their power from pressurized oil. Hydraulic cylinders are frequently found in equipments and machinery, such as construction equipment (excavators, bull-dozer, and road graders) and material handling equipment (fork lift trucks, telescopic handlers, and lift gate). The relative product simplicity, long industrial experience with its use and the large number of manufacturing companies with strong competition reduce the design phase to some standard considerations and previous service experience is often the indirect validation of the design solution. There are two types of opportunities for our project work, first is to change dimensions of all parts of existing hydraulic cylinder & second is to change the material of cylinder. We decide to manufacturing hydraulic cylinder with optimization comparing with standard one & we optimized the hydraulic cylinder with design data as per operating pressure & load condition.*

**Keywords:** *Hydraulic cylinder, plating, optimization.*

## 1. INTRODUCTION

The basic idea about hydraulic cylinder is it's a positive displacement, which converts the energy of a fluid into the kinetic energy of the moving piston. In other words we can say a hydraulic cylinder is a device which converts the energy of fluid which is in a pressure form into linear mechanical force and motion. Hydraulic cylinders get their power from pressurized oil. Hydraulic cylinders are frequently found in equipments and machinery, such as construction equipment (excavators, bull-dozer, and road graders) and material handling equipment (fork lift trucks, telescopic handlers, and lift gate).[1]

The relative product simplicity, long industrial experience with its use and the large number of manufacturing companies with strong competition reduce the design phase to some standard considerations and previous service experience is often the indirect validation of the design solution.[2]

Hydraulic Cylinders (also called linear hydraulic motors) are mechanical actuators that are used to give a linear force through a linear stroke. Hydraulic Cylinders are able to give pushing and pulling forces of many metric tons with only a simple hydraulic system. Very simple hydraulic cylinders are used in presses, here the cylinder consists of volume in a piece of iron with plunger pushed in it and sealed with a cover. By pumping hydraulic fluid in the volume, the plunger is pushed out with a force of plunger area pressure. [4]

## 2. LITERATURE SURVEY

Marczewska , T. Bendnarek , H. Jakubczak, J. Rojek (2006) have described hydraulic cylinder design, oil ports fatigue and possible design modifications. And Fatigue analysis of hydraulic cylinder. The parts of hydraulic cylinder are analyzed. The cylinder has two oil ports. The material of the cylinder is steel St52. Material data are the same as those in the used in calculation. In this paper five critical zones determined in the experiment .The number of cycles to failure is obtained as intersection of the maximal stress with Wohler curve. Values of maximal stress in each of the zones and the number of cycles to failure, numerical solution is presented which makes it possible to adopt the different loading schemes of specific structure at hand for instance hydraulic cylinder, to specific Wohler curves characterizing fatigue resistance of the given material. The model used in this paper is based on particular application of the constitutive model [1].

Gianni Nicoletto, Tito Marinetti (2011) have presented that the detail of the welded joint including important dimensions of the welded joint. The chamfered end of the cylinder is positioned axially with respect to the chamfered end of the end cap via a step shoulder. It is a standard weld design favoring easy barrel-cap relative positioning and a strong connection via multi-pass weld deposition. The threshold stress intensity factor also considered for residual strength assessments. The threshold stress intensity factor is known to depend on different parameters in addition to material strength, namely load ratio and crack length. Crack closure concepts are often invoked to explain the local mechanisms that hinder crack propagation by shielding the crack tip from full load effect. [2].

Antti Ylinen , Heikki Marjamäki, Jari Mäkinen (2014) have developed the three different types of analysis of a hydraulic cylinder force positions. In this paper researcher present three different numerical examples to show the performance of the proposed cylinder element. In first example we study the convergence of the computation in the initial state calculations. Results are presented for the both frictionless as well as for frictional element. In the second example we consider lifting of a point mass initially resting at a static equilibrium state. A constant flow rate is prescribed to the plus chamber of the cylinder for a period of one second, after which the flow rate is immediately stopped and in this paper present model for a linear hydraulic actuator for multibody simulations. In dynamic analysis we end up a coupled problem where the chamber pressures are separate variables. [3].

V.I. Sanchugov, V.M. Reshetov, S.V. Turusin (2014) have present of Circuit diagram of hydro cylinder from point. He studied about the problem of development of innovative hydrodynamic technologies for cleaning of the unit internal cavities and hydro cylinders on the basis of non-steady (oscillating) liquid flow and gas-liquid cleaning with the use of low coefficient of gas compressibility is still a hot issue. Perspective way of intensification of unit cavity cleaning process is washing with pulsating single-phase flow of liquid. Existence of essential periodic components of pressure and flow of washing liquid considerably effects quality and duration of technological process. [4].

Shivasheesh kaushik (2013) have carried out the design and fabrication of a special purpose hydraulics press performing bending operation study paper in which described principle of hydraulics were explained scientifically by the seventeenth century scholars pascal and boyle. The law discovered by these two men regarding the effects of pressure and temperature on fluids and gases in confined areas form the basics of the principle of mechanical advantages; in other words, the "why and how " of hydraulics. He also described the properties of different types of material suggest to select proper one for particular application for hydraulic cylinders [5].

Akshay Kamane (2015) carried out paper on Design of Hydraulic test setup to find the Endurance limit. In the present paper , then has designed a hydraulic setup based on a mechanism to carry out the continuous test of a variety of compression they has made use of simple piston & cylinder arrangement filled with oil . Firstly the cylinder is selected according to the amount of stress which requires to be generated over a wide range. The design a procedure for the piston becomes important since all other accrues like oil reservoir , vane pump , suction strainer seven variety of valves. So, overall it will be good option for a variety of sensors. So, overall it will be good option for a variety of application & be effective [6].

Jason E. Lindler (2003) has reported Design & Testing of hydraulic actuator. The paper describes design method logics for construction of an actuator that uses smart materials to provide hydraulic fluid power. In more general term, hydraulic or smart materials hydraulic actuation can be termed "Solid fluid hybrid actuation Energy sent to the smart material produces pressurized fluid. Then mechanical valves rectify the oscillating fluid pressure to create pressurized fluid flow. During the stroke of the solid state actuator the alternate output piston chamber is ported directly to the accumulator volume to allow the output piston to displace different volumes each chamber [7].

### 3. DESIGN OF OPTIMIZED HYDRAULIC CYLINDER

Every project has specific dimensions & every dimension value needs calculations as we have studied the different parts of the project. Now it's time to calculate the exact dimensions of the project.

#### 3.1 The Piston Rod

The piston rod is circular in shape & has length of 760 mm. The piston rod is made up of mild steel EN 9. The compressive stress of EN 9 mild steel is 407.7 MPa. Since the oil concentrates in the cylinder when pumped by pump. This oil creates pressure in the cylinder and as the piston is free to move in the cylinder, the whole pressure acts on the cross sections of the piston. In order to design hydraulic cylinder

#### 3.2 Calculating Load Bearing Capacity of Piston Rod

In our case the pressure is applied by on one face of the piston while the other cross section of the piston faces the fixed wall. This means that the failure or breakage of piston rod will occur only due to excessive compressive stress developed in the piston rod. As we know that the maximum limit of compressive stress that a mild steel specimen can bear is 407.7 MPa. Since the diameter of the piston rod is 55 mm therefore we can lastly calculate the amount of maximum load which can be beard by the piston rod.

$$\sigma = \frac{F}{A}$$

Where,

D = Diameter of the piston rod,

$\sigma$  = stress,

A = area of the piston rod.

But,

$$\text{Area} = \frac{\pi D^2}{4}$$

$$A = \frac{\pi \times (55)^2}{4}$$

$$A = 2375.82 \text{mm}^2$$

$$\text{Yield stress } (S_{yc}) = 407.9 \text{ N/mm}^2$$

Assume Factor Of Safety = 3

$$\text{Stress } (\sigma) = \frac{S_{yc}}{\text{f.o.s}}$$

f.o.s

$$\sigma = \frac{407.9}{3}$$

$$\text{Permissible Stress } (\sigma) = 135.96 \text{ Mpa}$$

$$\text{Force } (F) = \text{stress} \times \text{Area}$$

$$= 135.66 \times 2375.82$$

$$\text{Force } (F) = 322303.74 \text{ N}$$

We know,

$$1 \text{ Kg force} = 9.81 \text{ N}$$

$$\text{Force (F)} = \frac{322303.74}{9.81}$$

$$9.81$$

$$F = 32854.611 \text{ Kg}$$

Also we know,

$$1 \text{ Tone} = 1000 \text{ kg.}$$

$$F = 32.85 \text{ Tones}$$

This means that 32.85 tones is that 32.85 tones is the last limit of our piston rod. But our aim is to design the hydraulic cylinder which can easily with stand with 15 to 20 tones. [11]

### 3.3 Calculating Inside Diameter

First to consider maximum force and operating pressure of cylinder

$$1) \text{ Maximum force} = 12 \text{ Tones}$$

$$2) \text{ Operating pressure} = 170 \text{ bar} = 17 \text{ mpa}$$

$$\text{So, Operating pressure} = \frac{\text{force}}{\text{Area}}$$

$$\text{Force} = \frac{\pi D_i^2}{4} \times 17$$

$$\text{Force} = 12 \text{ tones}$$

We know,

$$1 \text{ tones} = 1000 \text{ kg}$$

$$\text{Force} = 12000 \text{ kg.}$$

Again, we know,

$$1 \text{ kg force} = 9.81 \text{ N}$$

$$\text{Force} = 9.81 \times 12000 \text{ N}$$

$$= 117.72 \text{ KN}$$

$$= 117720 \text{ N}$$

$$D_i^2 = \frac{4 \times 117720}{\pi \times 17}$$

$$\pi \times 17$$

$$D_i = 93.89 \text{ mm}$$

Here, available internal standard size of diameter is 95 mm, Since the internal diameter of the barrel is 95 mm as per design. [11]

### 3.4 Calculating Outside Diameter

For calculating outside diameter of cylinder barrel/cylinder there are different equation on the basis of application of use

1) Lami's eq - for- one open end and one closed

2) Clavarion's eq - for cylinder with closed end made up of ductile material

In our project hydraulic cylinder is closed end and ductile material is used for cylinder. [11]

$$D_o = \frac{\sigma_r + (1-2u)p_i}{\sigma_c} r^{1/2}$$

$$D_i = \frac{\sigma_r - (1+u)p_i}{\sigma_c} r^{1/2}$$

Where,

$\sigma_r$  = The radial stress

$\sigma_c$  = The circumferential stress (Hoop Stress)

a and b = constants

r = radius

So, assume required data,

From above maximum force = 12 KN

& operating pressure = 170 bar = 17 mpa

Take ,

- Yield stress ( $S_{yc}$ ) = 230 Mpa
- Assume Factor Of Safety = 2.5
- $u = 0.27$

$$1. \quad \sigma_b = \frac{230}{2.5}$$

$$= 92$$

$$= 92 \text{ N/mm}^2$$

$$2. \quad D_o = \frac{\sigma_r + (1-2u)p_i}{\sigma_c} r^{1/2}$$

$$D_i = \frac{\sigma_r - (1+u)p_i}{\sigma_c} r^{1/2}$$

$$= \frac{92 + (1-0.27)17}{92 - (1+0.27)17}$$

$$= \frac{92 + 11.59}{92 - 17.19}$$

$$D_i = 93.89 \text{ mm} \quad \& \quad D_o = 109.8 \text{ mm}$$

Here, standard pipe size like,

- Di ( Internal diameter is available in following size )
  - i. 85
  - ii. 95
  - iii. 100
  - iv. 105
- Do ( Outside diameter is available in following size)
  - v. 110
  - vi. 115
  - vii. 120
  - viii. 125

From above size we select nearest value of Di = 95 , Do = 110 mm

#### 4.5 Thickness of the Barrel:

$$T = \frac{Di}{2} \frac{\sigma + (1-2u)pi^{1/2}}{\sigma - (1+u)pi} \quad \dots[11]$$

$$= \frac{95}{2} \frac{\sigma + (1-2u)pi^{1/2}}{\sigma - (1+u)pi} - 1$$

$$= \underline{7.82 \text{ mm}}$$

## 4. RESULTS AND DISCUSSION

We have studied about the hydraulic cylinder and its component such as cylinder barrel, Piston, Gland nut, Ram and it's material specification, By the study of load estimation formulae's, some considerations, we calculate dimensions of hydraulic cylinder, Also the estimation of weight & cost saved.

#### a) Dimensions' of existing cylinder:

Table (1): Dimensions of existing cylinder

Inner dia. of cylinder	100 mm
Outer dia. of cylinder	120 mm
Inner pressure of cylinder	14 Mpa at 12 Tonnes
Thickness of cylinder barrel	10 mm

**b) Dimensions of the optimized cylinder:****Table (2): Dimensions of the optimized cylinder.**

Inner dia. of cylinder	95 mm
Outer dia. of cylinder	110 mm
Inner pressure of cylinder	17 Mpa at 12 Tonnes
Thickness of cylinder barrel	7.5 mm

**c) Weight reduction:****Table (3): Weight reduction**

Parameter	Existing cylinder	Optimized cylinder
Total weight	72 kg.	65 kg.

**5. CONCLUSION**

From above information ,We conclude that the optimized cylinder is working satisfactory compare with the existing cylinder on the basis of pressure carrying capacity, force produced etc. Results show that we optimized the cylinder dimensions (thickness reduced from 10mm to 7.5mm). Also weight of the cylinder is reduced from 72 kg to 65 kg.

In future, the hydraulic cylinder will be modify by analyzing forces acting on each parts with the help of ANSYS software. The catalogue will be made as per required operating pressure and force which used for application. In future, further research work may be carried out on hydraulic cylinder make it compact with high efficiency .This hydraulic cylinder can be made more suitable for different application by adding of stop tube, cushioning, seals, and design of piston.

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Faculty Achievement						
		Name of Department	Mechanical Engineering		Year 2021-22	
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1	2021-22	Mr. Vinod Vasantrao Vanmore	ATAL Faculty Development Program	Manufacturing: Hindsight To Foresight	Birla Institute of Technology and Science, Pilani(BITS Pilani).	16/07/2021 to 20/07/2021
2			ATAL Faculty Development Program	MEMS Technology &Microsensors	National Institute of Technology Meghalaya.	26/07/2021 to 30/07/2021
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4			Faculty Development Programme	MACHINE LEARNING	Dr. J. J. Magdum College of Engineering, Jaysingpur, Maharashtra	24/01/2022 to 29/01/2022
5			Faculty Development Programme	Simulation Tools for Research	SIT, College of Engineering, Yadrav, Ichalkaranji.	08/02/2022 to 14/02/2022
6			Two week Interdisciplinary refresher course	Research Methodology and data Analysis	TLC Ramanujan college university of Delhi	21/03/2022 to 05/03/2022
7			Journal paper Publication	Analysis of CR4 Metal forming by deep drawing force	International Journal of Scientific Research in Engineering and Management (ISSN 2582-3930)05(9):1-9.	Sept. 2021

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# Analysis of CR4 Metal forming by deep drawing force

Mr. Avadhut S. Patil<sup>1</sup>, Prof. V. V. Vanmore<sup>2</sup>

<sup>1</sup>PG Student, Department of Mechanical Engineering, Sanjeevan Engineering & Technology Institute, Kolhapur, Panhala, India.

<sup>2</sup>Assistant Professor, Department of Mechanical Engineering, Sanjeevan Engineering & Technology Institute, Panhala, Kolhapur, India.

**Abstract:** One of the methods to form sheet metal components is deep drawing. In the deep drawing process they are used to make 3D parts from thin metal sheets. In the deep drawing process, there are some factors that affect the process called process parameters that influence the deep drawing parameters. Lubrication, die corner radius, punch corner radius, punch force, material properties, material thickness, blank size, punch and die edge, punch speed, etc. Is the most important parameter.

Wrinkles and thinning of the material surface are the most common defects in parts. The edge of the die and the perforation radius are most affected in the deep drawing of the sheet. The friction between the punch, the cavity and the material is also affected by the formation of wrinkles. The force of the punch and the entrance of the punch thin the material. This article presents the deep drawing sheet metal forming analysis. Analysis tool Ansys is being used for the result of behavior. The main objective of this article is to find out theoretically the force required for deep drawing operations. The cup-shaped product was tested on a mechanical press. It also shows the machine capabilities required to meet production requirements. Taken from the company's life-size punch and die. Use these dimensions to generate a CAD model in CATIA. Convert the model to igs format and import it to Ansys. The force, deformation and defects required for part development can be obtained by simulation, such as breaks, wrinkles, etc. With this, it is easy to find part defects, material waste, and material deformation, die life, punch and die friction.

**Keywords:** Deep drawing, punch speed and force, Ansys simulation, punch force, etc.

## 1. Introduction

Deep drawing is a sheet metal forming process in which the mold is formed with the help of a punch. The metal in the area of the shoulder of the mold bears the stress. If an edge press is not used to control the material flow in the mold, wrinkles will occur. Material used for deep drawing is thick as possible as in the area where the metal loses contact with the punch. This process is used to produce metal objects. The height of these objects exceeds half of their diameter. First, the metal is stretched around the plug and then moved into the mold. During this process, the punch deforms the blank under the clamp. The main problem in this industry is optimizing different process parameters to obtain a complete stuffed

product with minimal defects. During the deep drawing process, the deep drawn parts will fail as wrinkles, cracks or breaks. The influence of the blank shape and the resistance of the support on wrinkles and fractures was studied. Increase in the fracture limit is determined by the current process conditions. Methods of BFHC were developed to improve formability and increase the achievable cup height. Wrinkle defects on the flange, which are caused by the bending of the blank due to excessive compressive stress. To define the limits of the deep drawing process, use folding and tearing. The objective has more variables that affect the deep drawing process, including material properties, design of dies, conditions of friction, stretch ratio, BFHC, die corner radii and speeds, punch. The production of stamping parts is completed by a forming machine, and pressure is applied to the blank through a forming die. Understanding the force parameters of the deep drawing process enables technicians, molding process designers, and molding machine designers to determine the dimensions of the molding machine and mold components.

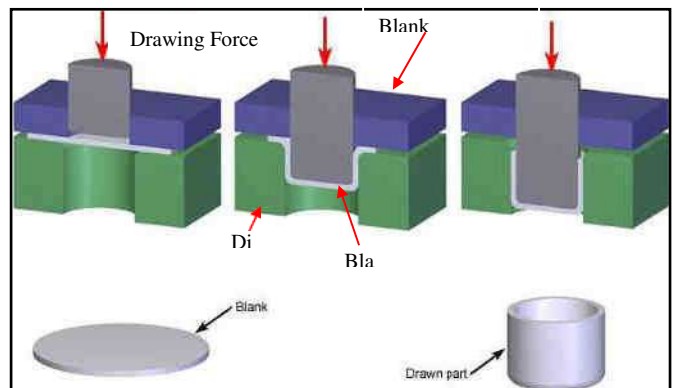


Fig1 Draw Tool Nomenclature



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**Faculty Achievement**

		Name of Department	Mechanical Engineering		Year 2021-22	
Sr. No.	year	Name of the Faculty	Event Name	Title	Journal/college/university Name	Date
1	2021-22	Mr. Rahul Uday Urunkar	Faculty Development Program	Research Methodology, Research publications And patent Filing	SHARAD INSTITUTE OF TECHNOLOGY COLLEGE OF ENGINEERING, YADRAV	20/09/2021 to 24/09/2021
2			International Conference	Numerical Study on Performance Evaluation of Multi- Tubular Sodium Alanate Hydride Reactor by Enhancing Heat and Mass Transfer Characteristics Using Nanofluids	26 <sup>th</sup> National & 4 <sup>th</sup> International ISHMT-ASTFE Heat Mass Transfer Conference (IHMT-2021), IIT Madras, India	17/12/2021 to 20/12/2021
3			Reviwer for SCI Journal	Elsevier ScienceDirect	Applied Thermal Engineering	December 2021
4			Faculty Development Program	Simulation Tools for Research	SHARAD INSTITUTE OF TECHNOLOGY COLLEGE OF ENGINEERING, YADRAV	08-02-2022 to 14-02-2022
5			Faculty Development Program	Eco Friendly Engineering Concept & Trends	Vidyavardhini Institute Technology, Pal	13-02-2022 to 17-02-2022
6			International Conference	Effect of change in flow rate on performance parameters of shell and helical tube type heat exchanger	1 <sup>st</sup> International Conference on Advances in Mechanical Engineering, Industrial Informatics and Management (AMEIIM-2022), NIT Raipur	25 -26/02/2022
7			Faculty Development Program	Future Pespective of Non- Conventional Renewable and Clean Energy Resources	Sanjeevan Engineering and Technology, Panhala	09/05/2022 to 13/05/2022



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## Numerical Study on Performance Evaluation of Multi-Tubular Sodium Alanate Hydride Reactor by Enhancing Heat and Mass Transfer Characteristics Using Nanofluids

Rahul U. Urunkar<sup>1</sup>, Sharad D. Patil<sup>2</sup>

<sup>1,2</sup>Department of Mechanical Engineering, RIT, Rajaramnagar, affiliated to Shivaji University, Kolhapur, Maharashtra-415414, India

### ABSTRACT

Thermal effects occurred throughout the hydrogen sorption have a significant effect on the performance of metal hydride reactor for hydrogen storage. In this work, a numerical model of a multi-tubular sodium alanate hydride reactor is formed based on different governing equations using ANSYS Fluent for the process of hydrogen absorption. The model is validated by comparing its results with available results and observed a decent harmony with a deviance of less than 5%. For exchange of heat during sorption, oil is mostly used in hydride reactor. Since nanofluid has a greater heat exchange features, in this work the commonly used heat exchange fluid is replaced by the nanofluid and results are obtained. The CuO/HTF, Al<sub>2</sub>O<sub>3</sub>/HTF and MgO/HTF nanofluids are chosen and simulation results are presented. It is observed that CuO/HTF nanofluid with 5 vol.% concentration performed better than other selected nanofluids. The CuO/HTF nanofluid improves the rate of heat transfer for hydride reactor up to 10% and the time for absorption of hydrogen is improved up to 14%. Thus it is beneficial to utilize the nanofluid as heat extraction fluid for the hydride reactor.

**Keywords:** Sodium alanate, Hydrogen, Hydride reactor, Nanofluid, Heat transfer

### 1. INTRODUCTION

The hydrogen is considered amongst the utmost remarkable energy carriers. Consequently, it could be enabled conversion of the present fossil fuel based energy economy in the direction of an imminent hydrogen based energy economy. On the other hand, the use of hydrogen as an energy carrier is constrained for the reason of the difficulties in transport and storage of hydrogen. At the current time, storage of hydrogen in the present form is the key problem facing by the researchers. Storage of hydrogen is reflected as a vital phase in direction of the so-called 'hydrogen economy' [1].

A number of alternative ways to store hydrogen are discovered in the past few years. It is possible to store the hydrogen in gas form at high compression pressure, liquid form at cryogenic temperature and solid form. Among these, storage of hydrogen in a solid form (i.e. metallic and complex hydrides) is regarded as the key favorable technique as compared to other methods. The hydrides are non-polluting, compacted, have great hydrogen storage ability, keep

hydrogen for prolonged period, harmless and works on thermal (low grade) energy. But, its lower thermal conductivity bounds its usability [2]. High storage capacity is desirable for every hydrogen storage method. The performance of hydride reactor is significantly influenced by thermal effects appeared during the hydrogen sorption as well as the characteristics of the hydride bed for exchange of heat and mass. Additionally, slower sorption kinetics is a vital issue for the improvement of the metallic and complex hydrides [3].

### 2. LITERATURE REVIEW

Many investigators have studied execution of the hydride reactor by improving heat exchange features associated with hydride bed side by altering thermal characteristics, using various geometrical arrangements, using phase change material, doping various metals, adding nano materials etc.

Mellouli et al. [4] developed 3-D numerical model utilizing a heat exchange fluid pipe and noticed progress in the execution of the metal hydride reactor (MHR) under chosen operating condition and design set-up. In addition to usual cylindrical reactor, Gkanas et al. [5] did numerical analysis of rectangular cross-section MHR comprising AB<sub>5</sub> as well as novel AB<sub>2</sub> material with heat exchange tubes. The results of simulation indicated that AB<sub>2</sub> type hydride executed better under chosen operating set-up. Bhourri et al. [6] studied analytically as well as mathematically the possibility of double usage of a metal hydride tank for hydrogen storage and making of cold air throughout desorption. Mghari et al. [7] presented a 2-D numerical model of metal hydride occupied with LaNi<sub>5</sub> and revealed the influence of a phase change material on the rate of sorption as well as the hydrogen storage capacity. The experimental performance of large scale metal hydride tank occupied with LaNi<sub>4.7</sub>Al<sub>0.3</sub> [8], and 3-D mathematical model of an industrial scale hydride tank comprising LaNi<sub>4.7</sub>Al<sub>0.3</sub> [9] having many cooling tubes was analyzed and observed that rate of absorption relies on supply pressure and flow rate of heat exchange fluid.

Hydride tank occupied with La<sub>0.9</sub>Ce<sub>0.1</sub>Ni<sub>5</sub> was analyzed mathematically by Gupta and Sharma [10] for the process of hydrogen sorption. It was found that tank having interior Cu fins and exterior water cooling executed better. Karmakar et al. [11] executed both simulation as well as experimental analysis of MHR occupied with LaNi<sub>5</sub> alloy for heat exchange improvement and observed better outcomes with combined effect of water jacket and cooling tubes. In recent times,



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# Effect of Change in Flow Rate on Performance Parameters of Shell and Helical Tube Type Heat Exchanger

Sachin K. Pisal<sup>1, a)</sup> Dhanpal Kamble<sup>1, b)</sup> Rahul U. Urunkar<sup>2, c)</sup>

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**Abstract.** In this paper performance investigation of shell and helical tube (volute pipe) type heat exchanger (interchanger) is presented. In this analysis different parameters affecting performance of heat interchanger such as fluid temperatures, overall heat flow coefficient, flow rate of fluid, heat flow rate, thermal conductivity, thermal efficiency, tube diameter, tube length, thickness of tube, effectiveness etc. are taken into considerations. The effect of change in flow rate on other performance parameters is studied for same geometrical configuration. The rate of mass flow of warm and cold fluid is varied between 1 LPM and 2 LPM and results are presented. As the mass moving rate of both fluid escalate the overall heat flow coefficient and actual heat flow coefficient value also rises. The Heat interchanger effectiveness is adversely altered by mass flow rate of both warm and cold fluid. The escalation in rate of mass flow lowers down the effectiveness approximately up to 16%. The experimental value of effectiveness of heat interchanger is less than one. All the experimental results have been validated based on value of heat interchanger effectiveness. The NTU value is also affected by rate of mass flow of warm and cold fluid. As rate of mass flow increases, the corresponding value of NTU deteriorates. The specific heat of warm fluid is greater than cold fluid.

## INTRODUCTION

The shell and tube type of heat interchanger have wide scope for application such as process plant, heat recovery, air conditioning system as it offers the benefit of low pressure drop and high heat flow rate. Optimum design of heat interchanger can be obtained through changing geometry of heat interchanger. Because of compactness and high heat flow coefficient, volute pipes with circular cross sections are preferred in shell and tube type of heat interchanger [1,2]. As a result of the centrifugal force the fluid behavior in volute pipe is different than that in straight tube [3]. The centrifugal force generates secondary flow in the pipe. With volute pipe configuration heat flux and fluid flow study is of prime importance. Also with helical structure to tube heat flow rate can be enhanced.

For fluid flowing through volute pipe calculation of Dean Number is playing crucial role. The majority of research on volute pipe heat interchanger focuses on constant thermal flux and prescribed wall temperature boundary conditions [4,5]. The selection of material for tube is playing very important role while designing heat interchanger for an application [2]. The inlet temperature, mass flow rate of fluid, thermal resistance, properties and type of fluids, have great impact on heat flow rate and heat flow coefficient.

The impact of temperature, thermal conductivity, specific heat, density on performance of heat interchanger can be studied [6]. A well heat interchanger design is to attain high heat moving rate at low pumping power and less cost. The pressure drop across tube and fouling factor affects the heat flow rate through heat interchanger. The overall heat flow coefficient is depends on area of surface, heat flow rate, and temperature driving force [7,8]. The Log Mean Temperature Difference (LMTD) predicts the stringency of fouling resistance in shell and volute pipe heat interchanger. There is exponential relation between heat loss and fouling growth. Higher value of LMTD exacerbates heat loss [9,10,11].

In this paper performance investigation of shell and volute pipe type heat interchanger is presented. In this analysis different parameters affecting performance of heat interchanger such as fluid temperatures, overall heat flow coefficient, flow rate of fluid, heat flow rate, thermal conductivity, thermal efficiency, tube diameter, tube



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1	2021-22	Mr. Deshmukh Sardar Balaso	Faculty Development Program	Emerging Trends and Developments in Electric Vehicles	National Institute of Technology, Manipur	25-10-2021 to 29-10-2021
2	2021-22	Mr. Deshmukh Sardar Balaso	Short Term Training Program	Machine Learning Applications in Mechanical Engineering	Dr. J. J. Magdum College of Engineering, Jaysingpur	14-02-2022 to 18-02-2022
3	2021-22	Mr. Deshmukh Sardar Balaso	Faculty Development Program	Management of Intellectual Property Uncertainty in Designing and Manufacturing for Electrical Vehicle Systems	National Institute of Technology, Manipur	21-02-2022 to 25-02-2022
4	2021-22	Mr. Deshmukh Sardar Balaso	Faculty Development Program	Introduction to NBA	Sanjeevan Engineering & Technology Institute, Panhala	15-03-2022
5	2021-22	Mr. Deshmukh Sardar Balaso	Faculty Development Program	Future Perspective of Non-Conventional, Renewable & Clean Energy Resources	Sanjeevan Engineering & Technology Institute, Panhala	09-05-2022 to 13-05-2022
6	2021-22	Mr. Deshmukh Sardar Balaso	Faculty Development Program	Materials & Advanced Manufacturing	Yashoda Technical Campus, Satara	22-08-2022 to 26-08-2022



## ALL INDIA COUNCIL FOR TECHNICAL EDUCATION

Nelson Mandela Marg, Vasant Kunj, New Delhi – 110 070

### AICTE Training and Learning (ATAL) Academy

# *Certificate*

This is certified that **Sardar Balaso Deshmukh**, Assistant Professor of **Sanjeevan Engineering & Technology Institute, Panhala** participated & completed successfully AICTE Training And Learning (ATAL) Academy **Online Elementary FDP on "Emerging Trends and Developments in Electric Vehicles"** from **25/10/2021** to **29/10/2021** at **NIT Manipur, Imphal, India**.

Advisor-I, ATAL Academy  
Mamta Rani Agarwal



Coordinator

DR. J. J. MAGDUM TRUST'S

DR. J. J. MAGDUM COLLEGE OF ENGINEERING, JAYSINGPUR

Approved by AICTE, New Delhi, Recognized by Govt. of Maharashtra (D.T.E.) &

Affiliated to Shivaji University, Kolhapur



# CERTIFICATE

of Participation

This is to certify that

**Mr. Sardar Balaso Deshmukh**

of

Sanjeevan Engineering & Technology Institute, Panhala

Has participated in

**AICTE SPONSORED ONE WEEK ONLINE SHORT TERM TRAINING PROGRAMME (STTP)**

**On**

**"MACHINE LEARNING"  
APPLICATIONS IN MECHANICAL ENGINEERING"**

**Under AICTE Quality Improvement Scheme (AQIS)**

**Organized by**

**Department of Mechanical Engineering**

**and**

**Electronics & Telecommunication Engineering**

**Dr. J. J. Magdum College of Engineering, Jaysingpur, Maharashtra**

**from 14<sup>th</sup> to 18<sup>th</sup> February, 2022.**



**Prof. M. M. Kolap**  
STTP Coordinator,  
Dept. of E&TC Engg.

**Prof. V. J. Khot**  
STTP Coordinator,  
Dept. of Mechanical Engg.

**Prof. S. M. Shaikh**  
Head,  
Dept. of Mechanical Engg.

**Dr. Mrs. S. B. Patil**  
I/C Principal  
STTP Coordinator

**Dr. S. S. Admuthe**  
Campus Director

# NATIONAL INSTITUTE OF TECHNOLOGY MANIPUR



## CERTIFICATE OF APPRECIATION



Ref: NITMN/AICTE 21-22/FDP/2022-P017

This is certified that **MR. SARDAR BALASO DESHMUKH** of **Sanjeevan Engineering and Technology Institute, Panhala** has participated in AICTE sponsored one week Faculty Development Program (FDP) on **“Management of Intellectual Property Uncertainty in Designing and Manufacturing for Electric Vehicle Systems”** organized by Electrical Engineering Department, National Institute of Technology Manipur, held during 21<sup>st</sup>–25<sup>th</sup> Feb. 2022.

Dr. Kundan Kumar  
Coordinator, EED, NIT Manipur

Dr. Shuma Adhikari  
HoD, EED, NIT Manipur

Prof. (Dr.) Rajesh Kumar Bhushan  
Dean Academics, NIT Manipur





# SANJEEVAN

ENGINEERING & TECHNOLOGY INSTITUTE, PANHALA

**(Degree, PG, & Diploma)**

Approved by AICTE, New Delhi, Recognized by DTE, Affiliated to DBATU, Lonere & MSBTE

**One Day Faculty Development Programme (FDP)**

on

**" INTRODUCTION TO NBA "**

*Certificate of Participation*

This is certify that Prof. Deshmukh Sardar Balaso

from S.E.T.I Panhala

has participated in one day Faculty Development Programme on "Introduction to NBA"  
organized by IQAC Sanjeevan Engineering & Technology Institute, Panhala under lead  
college activity on 15/03/2022.

Coordinator  
Dr. G. C. Koli

Principal  
Dr. Mohan B. Vanarotti





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ENGINEERING & TECHNOLOGY INSTITUTE, PANHALA

(Degree, PG, & Diploma)



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This is to certify that *Prof. Sardar B. Deshmukh* of *Sanjeevan Engineering and Technology Institute, Panhala* has participated in ISTE approved One Week Online Faculty Development Programme (FDP) on “**Future Perspective of Non-Conventional, Renewable & Clean Energy Resources**” held during 9<sup>th</sup> to 13<sup>th</sup> May 2022 organized by Department of Mechanical Engineering of Sanjeevan Engineering and Technology Institute, Panhala.

Dr. A.A. Katkar  
Coordinator

Prof. S.B. Deshmukh  
Coordinator & HOD

Dr. Mohan B. Vanrotti  
Principal



**Indian Society for Technical Education**  
**Shaheed Jeet Singh Marg New Delhi – 110 016**

## **CERTIFICATE**

This is to certify that Mr/Ms. **DESHMUKH SARDAR BALASO** has successfully completed ISTE approved SF-STTP/FDP Programme on “**Future Perspective of Non-Conventional, Renewable and Clean Energy Resources**” held during **09.05.2022** to **13.05.2022** organized by **Sanjeevan Engineering and Technology, Kolhapur, Maharashtra**

**P-2022/3838**

**Executive Secretary**

YASHODA SHIKSHAN PRASARK MANDAL'S  
YASHODA TECHNICAL CAMPUS  
SATARA-415011, MAHARASHTRA, INDIA



# CERTIFICATE

## OF PARTICIPATION

This is to certify that

*Prof. Sardar Balaso Deshmukh*

has successfully completed the One Week Faculty Development Program on "**Materials & Advanced Manufacturing**" held during **22/08/2022 to 26/08/2022**, organized by **Department of Mechanical Engineering, Faculty of Engineering, Yashoda Technical Campus, Satara, Maharashtra in association with ISTE, New Delhi.**

**Mr. Anand S. Shivade**  
Co-ordinator

**Dr. Tarang R. Shinde**  
Convener

**Dr. Duradundi S. Badkar**  
Principal

**DTE Code : EN6315**



**NAAC Accredited**

**AICTE ID : 1-8019451**  
**AISHE code : C-11165**

**HOLY-WOOD ACADEMY'S**  
**SANJEEVAN**

**GROUP OF INSTITUTIONS, PANHALA**

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Pin- 416 201 (Maharashtra) Phone : 9146999500

○ Approved By AICTE, New Delhi ○ Recognized by Govt. of Maharashtra, DTE, DOA  
○ Permanent Affiliation by Dr. Babasaheb Ambedkar Technological University, Raigad  
○ Affiliated to Shivaji University, Kolhapur., MSBTE, Mumbai.

Faculty Achievement						
		Name of Department	Mechanical Engineering		Year 2021-22	
Sr. No.	year	Name of the Faculty	Event Name	Title	Journal/college/university Name	Date
1	2021-22	Mr. Dhananjay Vasanttrao Patil	Ph.D. Registration	Chemical synthesis of SnO <sub>2</sub> -Polymer nanocomposites for coating and study of anticorrosive properties of coated steel.	Shivaji university Kolhapur	Jan. 2022
2			Faculty Development Program	Future Perspective of Non- Conventional Renewable and Clean Energy Resources	Sanjeevan Engineering & Technology Institute, Panhala.	09/05/2022 to 13/05/2022



Estd. 1962  
"A++" Accredited by  
NAAC(2021)  
With CGPA 3.52

SHIVAJI UNIVERSITY, KOLHAPUR - 416 004, MAHARASHTRA

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website: www.unishivaji.ac.in, Email - pgbutr@unishivaji.ac.in, pgbutr2@unishivaji.ac.in

शिवाजी विद्यापीठ, कोल्हापूर - ४१६ ००४,

महाराष्ट्र

दूरध्वनी - ईपीएबीएक्स - (०२३१) २६०९०००, पीजीबीयूटीआर - २६०९२९६ / ९१३९  
website: www.unishivaji.ac.in, Email - pgbutr@unishivaji.ac.in, pgbutr2@unishivaji.ac.in



Ref. No. S.U./P.G.B.U.T.R./Ph.D./R.R.C./1011/3299

Date : 8 2 AUG 2023

To,

Shri. Patil Dhananjay Vasantao,

A/p - Vadanage, Tal. Karveer,

Dist. Kolhapur.

Sub : Confirmation of admission to Ph.D. Degree Course.

Sir / Madam,

With reference to your application I am directed to inform you that you are hereby admitted to Ph.D. degree programme in **Mechanical Engineering** in the faculty of **Science and Technology**, w.e.f. **01-Jan-2022** under the guidance of **Dr. U. S. Bhapkar** on the following conditions.

- You will have to pay the yearly fees as mentioned below from the date of admission.
- If you fail to pay the fees in month of **January** of every year the fine will be imposed as per University rules.

Sr. No.	Particulars	Regular Students & DRF	Form JRF/UGC Teacher Fellow/Full Time Teacher at Jr./Sr. College, Laboratory, Private & Govt. Organization Employed Persons
i)	Tuition Fee	Rs. 7405	Rs. 7405
ii)	Library Fee	Rs. 976	Rs. 1948
iii)	Internet fees	Rs. 1948	Rs. 1948
iv)	Medical Charges	Rs. 100	Rs. 100
v)	Student Development Kalyan Nidhi	Rs. 100	Rs. 100
vi)	Accident /Medical Help Fund Scheme	Rs. 20	Rs. 20
vii)	Youth Festival	Rs. 50	Rs. 50
	Total	Rs. 10599	Rs. 11571

Successful completion of M. Phil course / M. Phil theory course work / pre Ph.D. theory course work shall be pre-requisite for the submission of thesis as per R.R.D. 14. If you fail to pay the above fees within one month from the receipt of this letter, your admission will be automatically cancelled.

Yours faithfully,

Dy. Registrar

Copy to:

- The Director, Department of Technology, Shivaji University, Kolhapur.
- (Research Guide) – Dr. Udaysinh Shivaji Bhapkar,  
KIT's College of Engineering, Kolhapur.
- The Director, Barr. Balasaheb Khardekar Knowledge Resource Centre, Shivaji University, Kolhapur.  
The Approved title of your proposed research work is,

**CHEMICAL SYNTHESIS OF SnO<sub>2</sub> - POLYMER NANOCOMPOSITES FOR COATING  
AND STUDY OF ANTICORROSIVE PROPERTIES OF COATED STEEL**

[Note : The student should verify the title of thesis and communicate this office (within 15 days) for technical / typographical errors, if any]



# SANJEEVAN

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This is to certify that *Prof. Dhananjay Vasant Rao Patil* of *Sanjeevan Engineering and Technology Institute, Panhala* has participated in ISTE approved One Week Online Faculty Development Programme (FDP) on “**Future Perspective of Non-Conventional, Renewable & Clean Energy Resources**” held during 9<sup>th</sup> to 13<sup>th</sup> May 2022 organized by Department of Mechanical Engineering of Sanjeevan Engineering and Technology Institute, Panhala.

Dr. A. A. Katkar  
Coordinator

Prof. S. B. Deshmukh  
Coordinator & HOD

Dr. Mohan B. Vanrotti  
Principal

**DTE Code : EN6315**



॥ विद्यया विमुक्तये ॥  
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**AICTE ID : 1-8019451**  
**AISHE code : C-11165**

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 Pin- 416 201 (Maharashtra) Phone : 9146999500  
 ○ Approved By AICTE, New Delhi ○ Recognized by Govt. of Maharashtra, DTE, DOA  
 ○ Permanent Affiliation by Dr. Babasaheb Ambedkar Technological University, Raigad  
 ○ Affiliated to Shivaji University, Kolhapur., MSBTE, Mumbai.

Faculty Achievement						
		Name of Department	Mechanical Engineering		Year 2021-22	
Sr. No.	year	Name of the Faculty	Event Name	Title	Journal/college/university Name	Date
1	2021-22	Mr. Praveen Shivaji Atigre	Faculty Development Program	A New ERA of Manufacturing : Challenges and Opportunities	D. Y. Patil College of Engineering & Technology (An Autonomous Institute), Kolhapur	25/07/2022 to 30/07/2022
2			Faculty Development Program	Future Perspective of Non-Conventional, Renewable & Clean Energy Resources	Sanjeevan Engineering and Technology Institute, Panhala	9/05/2022 to 13/05/2022
3			AICTE-ISTE Approved Orientation / Refresher Program	Recent Advances in Materials Science and Engineering	SVRI's College of Engineering, Pandharpur	18/01/2022 to 24/01/2022





**D Y PATIL**  
COLLEGE OF  
ENGINEERING & TECHNOLOGY  
(AN AUTONOMOUS INSTITUTE)  
KASABA BAWADA, KOLHAPUR

# *Certificate*

OF PARTICIPATION

This Certificate is hereby awarded to

**Prof. Praveen Shivaji Atigre**

**SETI Panhala**

for proactively participating in the one week Online Faculty Development Program on

**“A NEW ERA OF MANUFACTURING-CHALLENGES AND OPPORTUNITIES”**

organized by **Department of Mechanical Engineering, D. Y. Patil College of Engineering and Technology (An Autonomous Institute)**, Kasaba Bawada, Kolhapur in association with Indian Society for Technical Education (ISTE) New Delhi, from Monday, 25<sup>th</sup> July 2022 to Saturday, 30<sup>th</sup> July 2022.

**Dr. Sunil J. Raykar**  
HOD Mechanical

**Dr. Santosh D. Chede**  
Principal

**Dr. Anilkumar Gupta**  
Executive Director D.Y.P. Group Kolhapur



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This is to certify that *Prof. Praveen S. Atigre* of *Sanjeevan Engineering and Technology Institute Panhala* has participated in ISTE approved One Week Online Faculty Development Programme (FDP) on **“Future Perspective of Non-Conventional, Renewable & Clean Energy Resources”** held during 9<sup>th</sup> to 13<sup>th</sup> May 2022 organized by Department of Mechanical Engineering of Sanjeevan Engineering and Technology Institute, Panhala.

Dr. A.A. Katkar  
Coordinator

Prof. S.B. Deshmukh  
Coordinator & HOD

Dr. Mohan B. Vanrotti  
Principal



# Certificate



This is to certify that **MR. PRAVEEN SHIVAJI ATIGRE** has successfully completed the AICTE-ISTE approved Orientation/Refresher Programme on “**Recent Advances in Materials Science and Engineering**” held during **18.01.2022** to **24.01.2022** organized by **SVERI's College of Engineering, Pandharpur, Maharashtra.**

Director (FDC)  
AICTE, ND

Executive Secretary  
ISTE, ND

Program Coordinator  
SVERI's CE, Pandharpur

Principal  
SVERI's CE, Pandharpur

**DTE Code : EN6315**



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○ Affiliated to Shivaji University, Kolhapur., MSBTE, Mumbai.

Faculty Achievement						
		Name of Department	Mechanical Engineering		Year 2021-22	
Sr. No.	year	Name of the Faculty	Event Name	Title	Journal/college/university Name	Date
1	2021-22	Mr. Vikas Dhula Thorat	Faculty Development Program	Introduction to NBA	Sanjeevan Engineering & Technology Institute	15/03/2022



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**One Day Faculty Development Programme (FDP)**

on

**" INTRODUCTION TO NBA "**

*Certificate of Participation*

This is certify that Prof. Thorat Vikas Dhula

from S.E.T.I. Panhala

has participated in one day Faculty Development Programme on "Introduction to NBA"  
organized by IQAC Sanjeevan Engineering & Technology Institute, Panhala under lead  
college activity on 15/03/2022.

Coordinator  
Dr. G. C. Koli

Principal  
Dr. Mohan B. Vanarotti